

# PillGrade™

## Automated Pilling Grading System

The PillGrade system is a 3D fabric scanning system that uses patent-pending technology to objectively and repeatedly grade fabric swatches for surface properties. The system outputs pilling and fuzziness data, in addition to the 1.0 - 5.0 pilling grade according to both ASTM and ISO standards. Due to LineTech's unique approach to vision inspection, the PillGrade system grades fabrics of any weight, color and pattern.



### PillGrade Operation

1. Place specimen on feed table

2. Feed specimen into roller gap

3. Remove specimen after 5 seconds

4. View results on screen

5. Print or email report and excel data

# PillGrade

## 3D Fabric Scan & Grade System

**Fabric Types:** Any woven, nonwoven, knit, fleece, automotive of any blend or material

**Patterns & Colors:** Fabric patterns and colors are "invisible" to PillGrade

**Standards:**

- ASTM 3512
- ASTM 4970
- ISO 12945-1
- ISO 12945-2

**Output:**

- Printout (with area for attaching specimen)
- Excel csv file
- pdf for emailing (with purchase of Acrobat)

**Data:**

- Quantity of pills
- Fuzziness values
- Pills/in<sup>2</sup> and Pills/mm<sup>2</sup>
- Average pill size
- Pill diam distribution histogram
- 1.0 - 5.0 grade based on data

**Advantages:**

- Ensures objective, repeatable grades
- Ensures agreement throughout textile supply chain
- Easy and fast (~5 seconds) to operate
- Correlates to ASTM & ISO grade scale
- Analyze production/supplier pill data
- PillGrade also grades snags

**PillGrade incl.:**

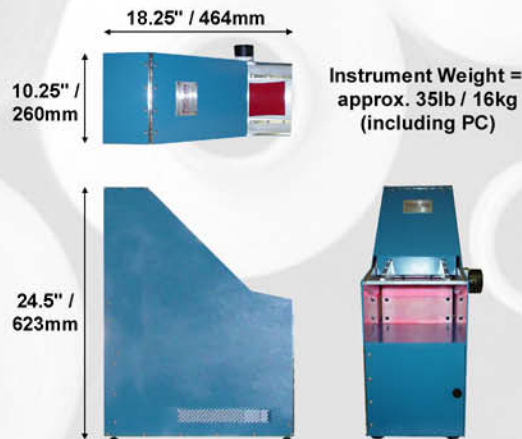
- Enclosure with rubber feet
- PC (see details below)
- Motorized feed system
- Industrial CCD camera
- Custom LED light plate
- Control electronics
- Control panel

**PC details:**

- PillGrade software
- Windows 2000 OS
- Ethernet ready
- Monitor, keyboard, mouse not incl.

**Installation:** - Ready to run out of the box

**Power:** - 100-240VAC / 50-60Hz (please specify)



Global patents pending on PillGrade method and apparatus

Other LineTech Vision Inspection Systems include...



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**Conveyor Systems**

**Laboratory Systems**

**On-Line Systems**

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VISION INSPECTION SYSTEMS FOR TEXTILES

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